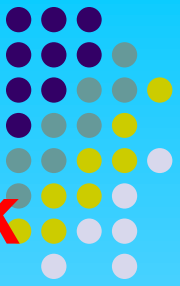


# **Mercury EMI Reducing Spectrum Clock Oscillators**

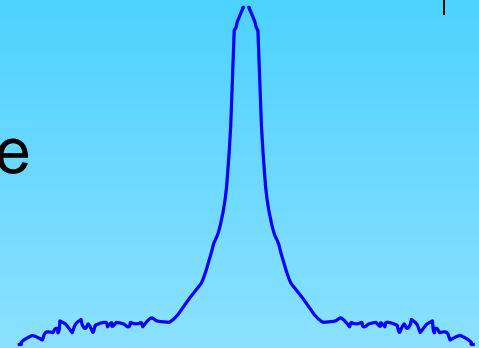
**By Jason Yen, General Manager  
Mercury Electronics  
Jason-yen@MercuryUnited.com  
Date: Dec. 14, 2012**

# Characteristics of a Conventional Clock



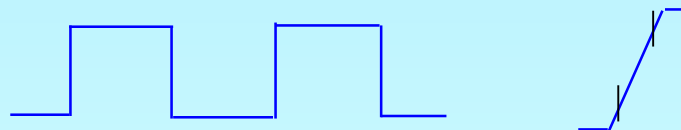
- A perfect clock (high Q crystal) has all its energy concentrated on a single frequency and its harmonics.

→ High Peak Emissions



- 50%-50% duty cycle, faster rise and fall time  
→ Higher harmonic energy (unwanted energy) in 3<sup>rd</sup>, 5<sup>th</sup>, 7<sup>th</sup> etc.

Higher order harmonics have stronger peak energy and emissions



# EMI Regulations



- Federal Communication Commission (FCC) part 15

Frequency (MHz)	Radiation (dB uV/m). Class B (3 meters)
30 ~ 88	40.0
88 ~ 216	43.5
216 ~ 960	46.0
Above 960	54.0

Peak Emissions,  
not average emissions

- International Electrotechnical Commission's International Special Committee on Radio Interference (CISPR) Publication 22 class B limits

Frequency (MHz)	Radiation (dB uV/m), 10 meters
30 ~ 230	30.0
230 ~ 1000	37.0

Peak Emissions,  
not average emissions

# Spread Spectrum Technology

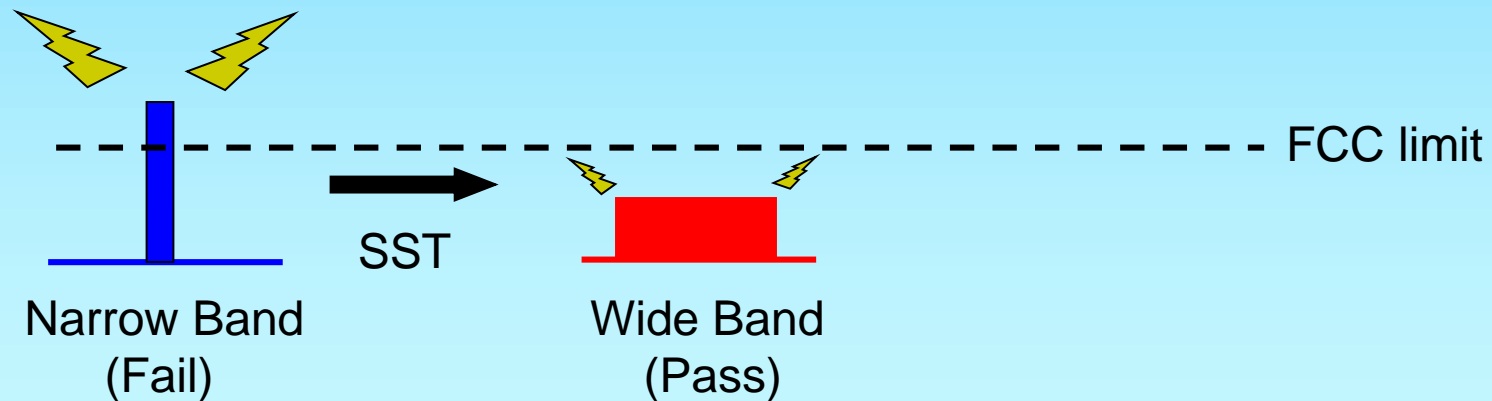


**Technique:** By slowly frequency modulating the clock frequency between two pre-defined frequency boundaries, radiated emissions are reduced by spreading the emissions over a wider frequency band. Total energy is not changed.

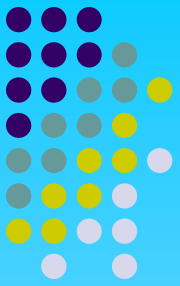
**Result:** Only a small amount of the total energy is radiated at any particular frequency.

Total energy  
remains the same

Frequency Modulation → Energy Re-distribution  
(Time domain) (Frequency domain)

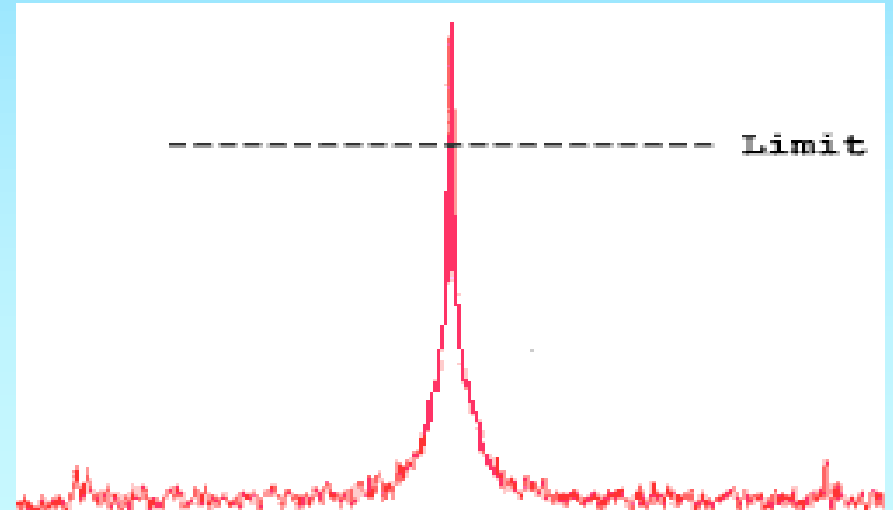


Wider bandwidth → Wider energy spread → Greater EMI reduction



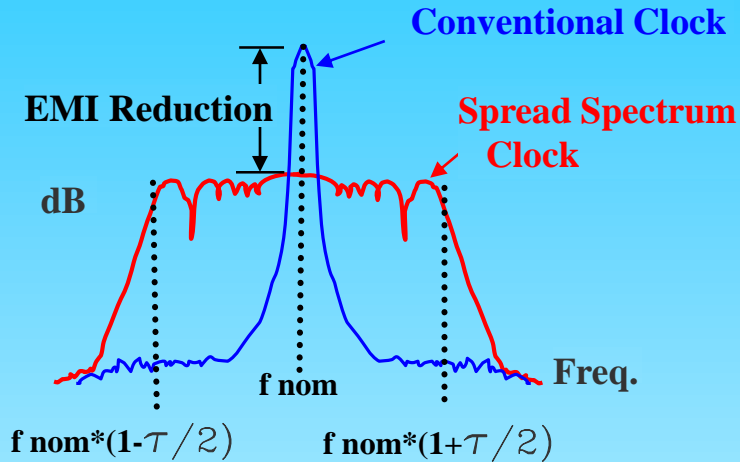
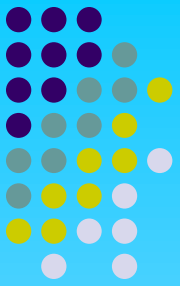
# Energy Spread Techniques

- Type 1: Center Spread
- Type 2: Down Spread
- Type 3: Down-center Spread (asymmetric Spread)



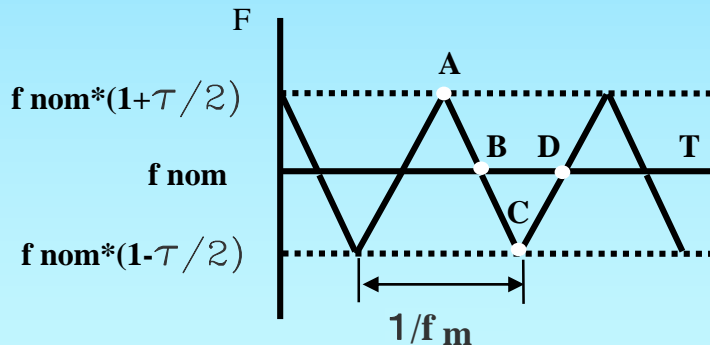
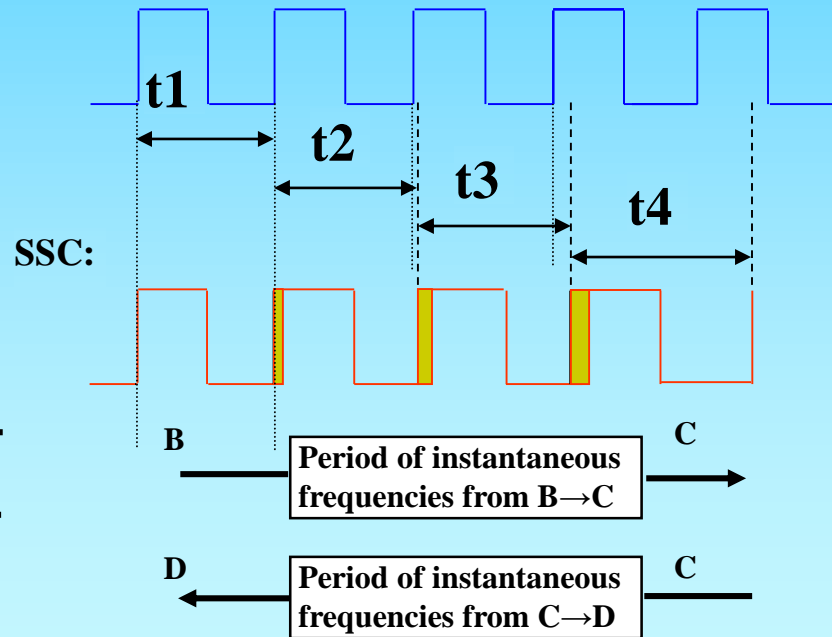
# Type 1:

## Center Spread: $f_{\text{center}} = f_{\text{nominal}}$



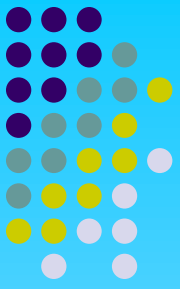
$t1 < t2 < t3 < t4$

Periods of instantaneous frequencies:  
Conventional Clock at  $f_{\text{nom}}$ :



“ $\tau$ ”: Total spread %;  $f_m$ : Modulation carrier frequency

# Concerns of Modulation Carrier Frequency



- Must be much lower than the system frequency (KHz range)
- >20 KHz (to be inaudible) to <100 KHz (for PLLs with <10 u sec. tracking)
- Low Impact on jitter, duty cycles, rise and fall time
- Ability of the device receiving the reference to track the variations in frequency

# Example: 100 MHz with Center Spread at $\pm 0.5\%$ ( $\pm 5000$ ppm)



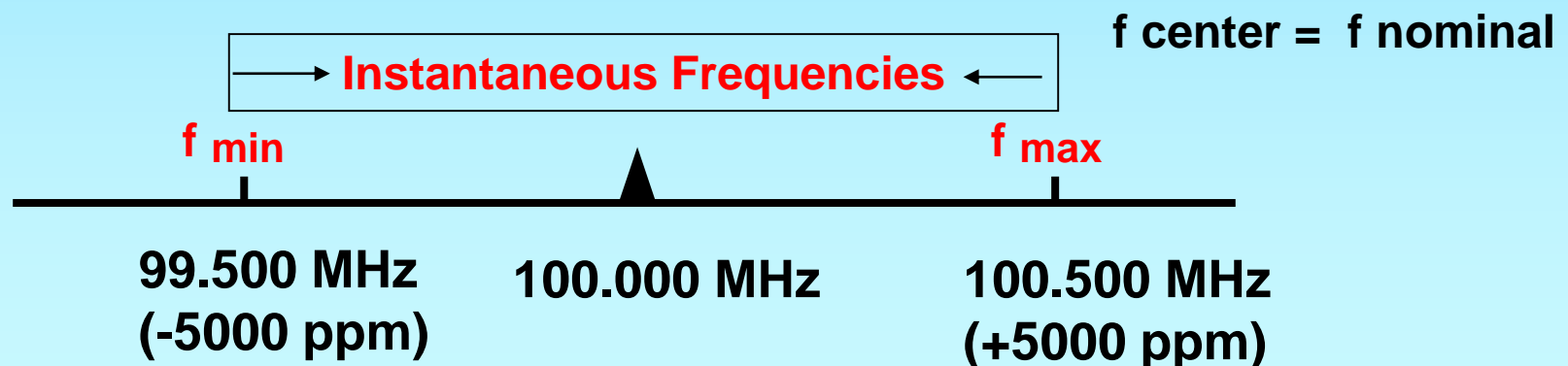
- $f_{\text{nom.}} = 100 \text{ MHz} = 0.01 \mu \text{ sec.}$

- $f_{\text{mod}} = 34.688 \text{ KHz} = 28.82 \mu \text{ sec.}$

- $\text{Cycle Ratio} = \frac{\text{Clock}}{\text{Modulation}} = \frac{2882 \text{ cycles}}{1 \text{ cycle}}$

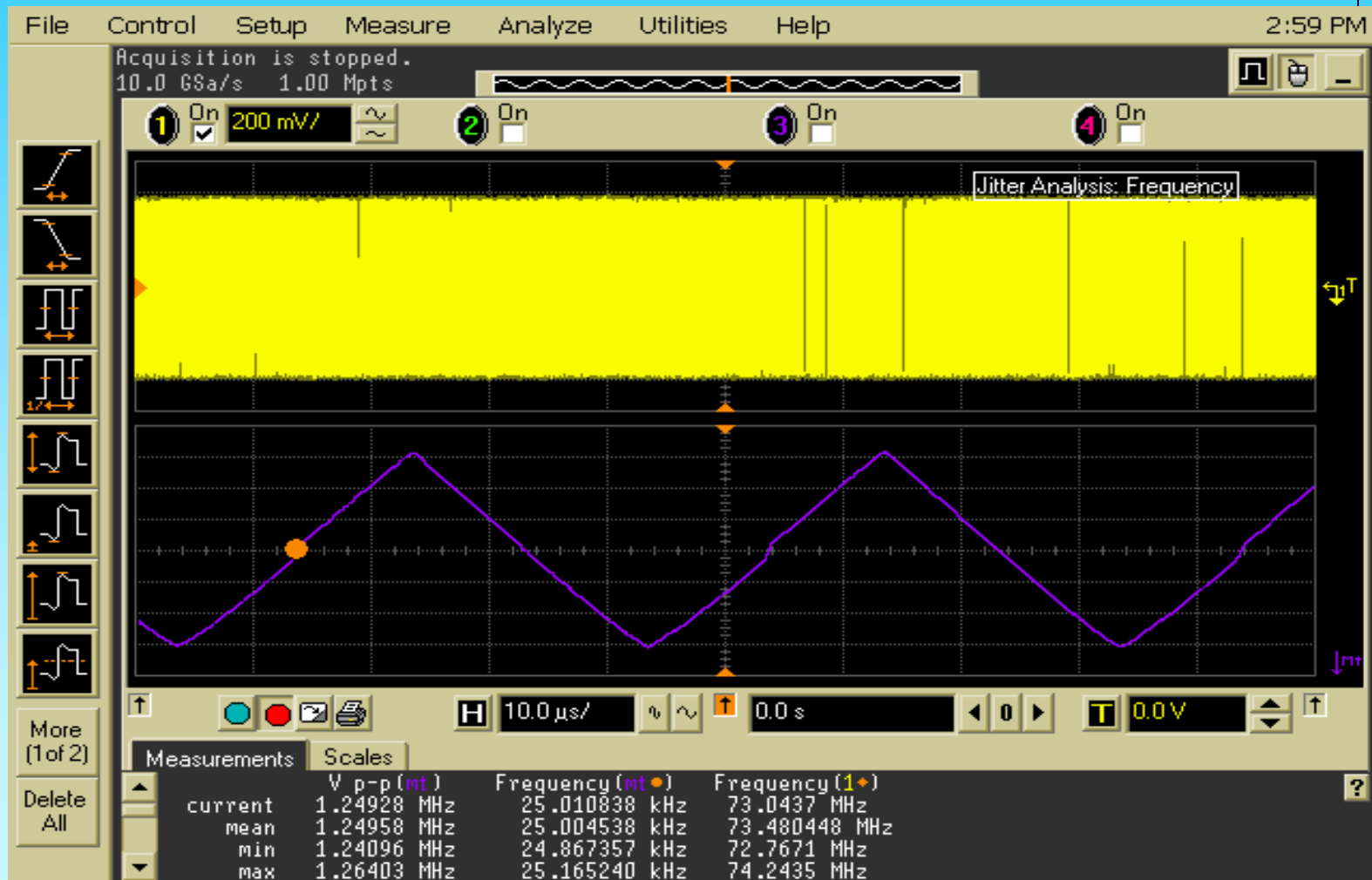
- $+0.5\%$ : 1441 cycles above  $f_{\text{nom.}}$ ;

- $-0.5\%$ : 1441 cycles below  $f_{\text{nom.}}$  ( $\Delta f_{\text{up}} = \Delta f_{\text{down}}$ )

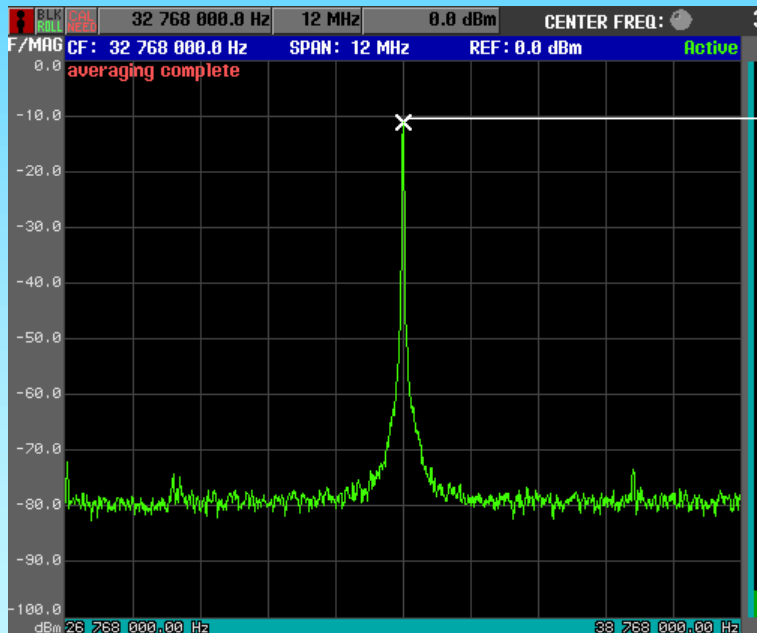




# Clock Frequency and Modulation Frequency



# Spectrum Comparison from Spectrum Analyzer



-9.9 dB  
-23.0 dB  
-13.1 dBc  
EMI  
Reduction

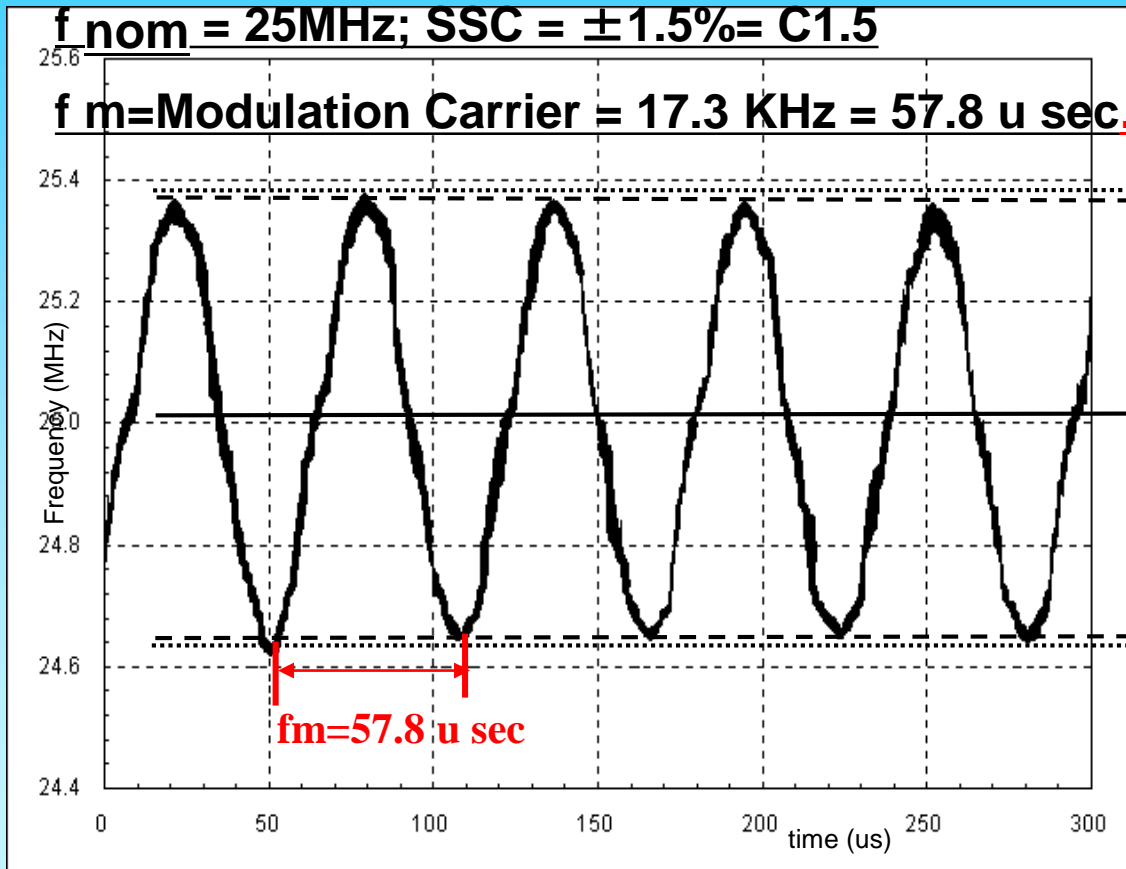


**SSC = No Spread**

**Center spread at  
 $\pm 1.5\%$**

# Modulation Tolerance is Well Controlled Under $\pm 0.02\%$

VDD=3.3v,  
Ta=Room Temp,  
Oscilloscope: Tektronix TDS694C,  
Probe : Tektronix P6245,  
Data generator : Tektronix DG2030,  
Frequency measurement : M1Jitter  
soft,  
Measurement count : 7500 points,



25.380MHz = SSC +1.52% ( max.spec. at production)  
25.375MHz = SSC +1.50% (Ideal value)

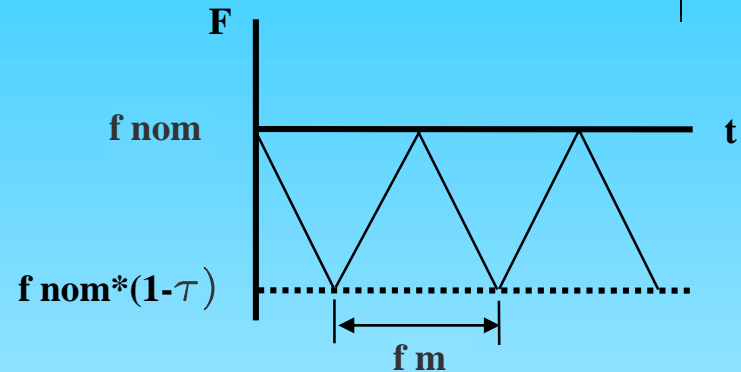
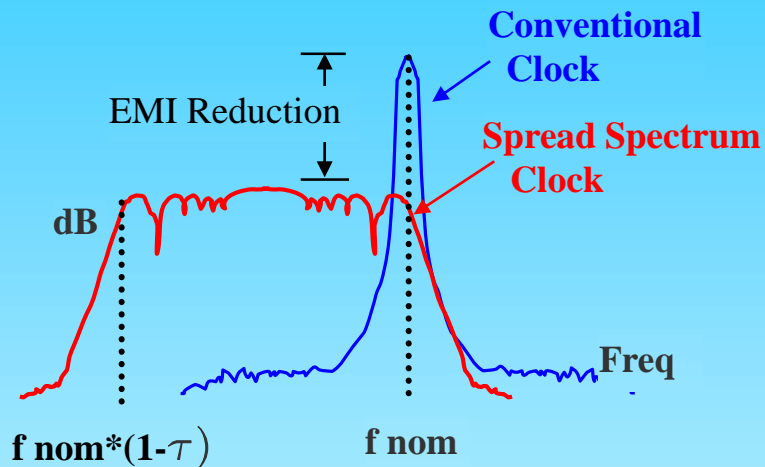
Center frequency = 25.0MHz

24.625MHz = SSC -1.50% (Ideal value)  
24.620MHz = SSC -1.52% (min.spec. at production)

**SSC Percentage Spec.=  
Ideal(%)+/- 0.02%.**

# Type 2:

## Down Spread $f_{\max} = f_{\text{nominal}}$

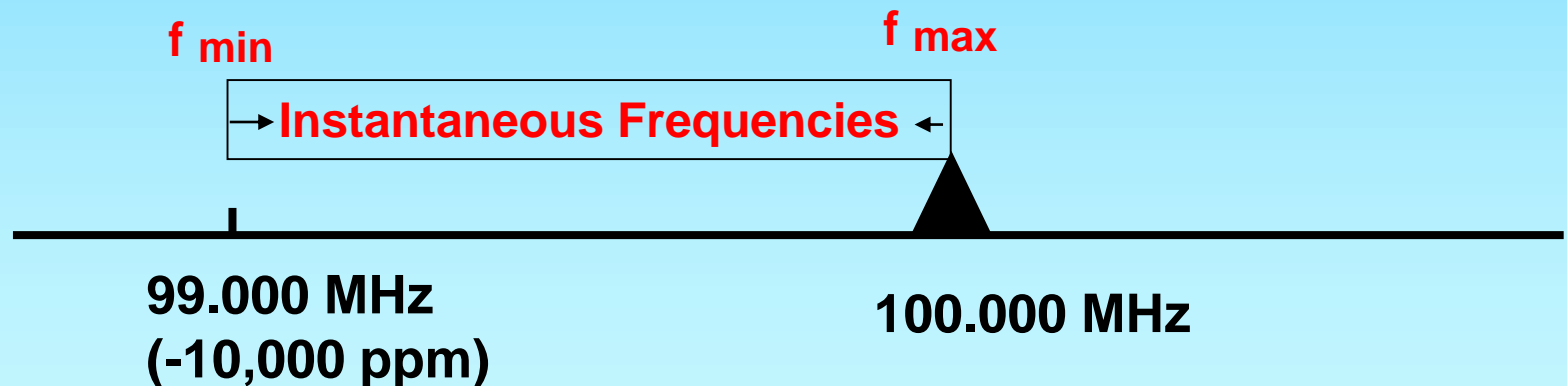


- $\Delta f_{\text{up}} = 0$ ;  $\Delta f_{\text{down}} = \Delta f_{\text{total}}$
- Preferred spread type when over-clocking is a problem
- Drawback: Average system clock is slower



# Example: 100 MHz with Down Spread 1% (-10,000 ppm)

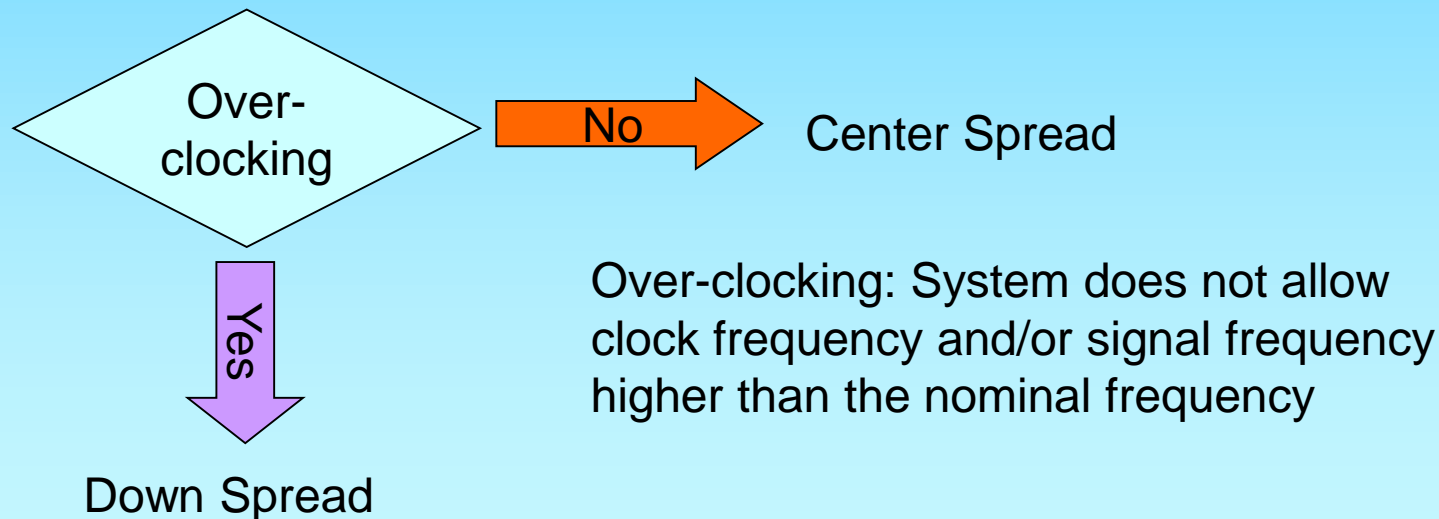
Down Spread 1% (D1): Total Spread 1%





# Characteristics of the Down Spread

- Average system clock speed is slower than the non-Spread Spectrum Clock
- 100% of the cycles is below the system clock.
- If don't know what spread type to choose: Try down spread first



# Instantaneous Frequencies between Frequency Boundaries (100 MHz as an example)



Total Spread %	Down Spread Instantaneous Frequency		Center Spread Instantaneous Frequency	
	min.	max.	min.	max.
	Down Range	Up Range	Down Range	Up Range
1 %	- 1%	0% 0 ppm 100.000000	-0.5 %	+ 0.5%
	-10,000 ppm		-5000 ppm	+5000 ppm
	99.000000		99.500000	100.500000
2 %	- 2.0%		-1.0 %	+1.0%
	-20,000 ppm		-10,000 ppm	+10,000 ppm
	98.000000		99.000000	101.000000
3 %	- 3.0%		-1.5 %	+1.5%
	-30,000 ppm		-15,000 ppm	+15,000 ppm
	97.000000		98.500000	101.500000

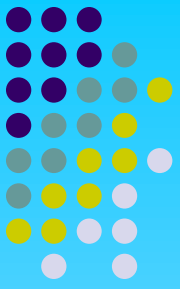


# Group “R” vs Group “P”

	Group “R”	Group “P”
Frequency Range	3.5 ~ 160 MHz	13 MHz ~ 220 MHz
Modulation Carrier Freq.	6.9 KHz ~ 55.5 KHz	25.3 KHz ~ 58.6 KHz
Spread Percentage	Total 0.5%: C0.25; D0.5 (not available, if Tri-state chosen)  Total 1%: C0.5; D1 Total 3%: C1.5; D3	Total 0.5%: C0.25; D0.5 Total 0.75%: C0.375; D0.75 Total 1.25%: C0.625; D1.25 Total 2%: C1; D2 Total 2.5%: C1.25; D2.5 Total 3%: C1.5; D3 Total 3.5%: C1.75; D3.5 Total 3.75%: C1.875; D3.75
Pin 1 option	Tri-state: Output high impedance when taken low.	Not Available
Jitter	±250 ps typical	±100 ps typical



# EMI Reduction Applies to the whole Spectrum, not just one mode



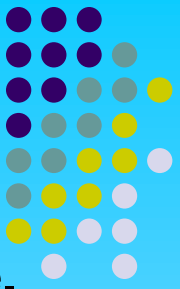
In SST, once fundamental mode bandwidth is widened (spread, smeared), all harmonics get the same bandwidth x its harmonic number.

Example: 100 MHz with 1% total spread

- Fundamental mode: 1% of 100 MHz = 1 MHz band width
- Bandwidth of 3<sup>rd</sup> harmonic: 1% of 300 MHz= 3 MHz
- Bandwidth of 5th harmonic: 1% of 500 MHz= 5 MHz
- Bandwidth of 7th harmonic: 1% of 700 MHz= 7 MHz

Higher harmonic, higher band width, more EMI reduction

# Design for Compliance



EMI Reduction you can calculate, you can expect, you can see.

$$\text{EMI Reduction (dB)} = 10 * \log_{10} [(\text{Spread \%}) * (\frac{\text{Fout in Hz}}{120 \text{ KHz}})]$$

- EMI reduction is determined by
  - a. **Total spread %**
  - b. **Output Frequency**
- Examples: Fout = 50 MHz, total spread is 2% (either center spread  $\pm 1\%$  or down spread 2%):

At fundamental mode:

$$\text{EMI reduction} = 10x \log_{10} (0.02x50E6/120E3) = 9.2 \text{ dB.}$$

At 3<sup>rd</sup> harmonic:

$$\text{EMI reduction} = 10x \log_{10} (0.02x3x50E6/120E3) = 13.9 \text{ dB.}$$

At 5th harmonic:

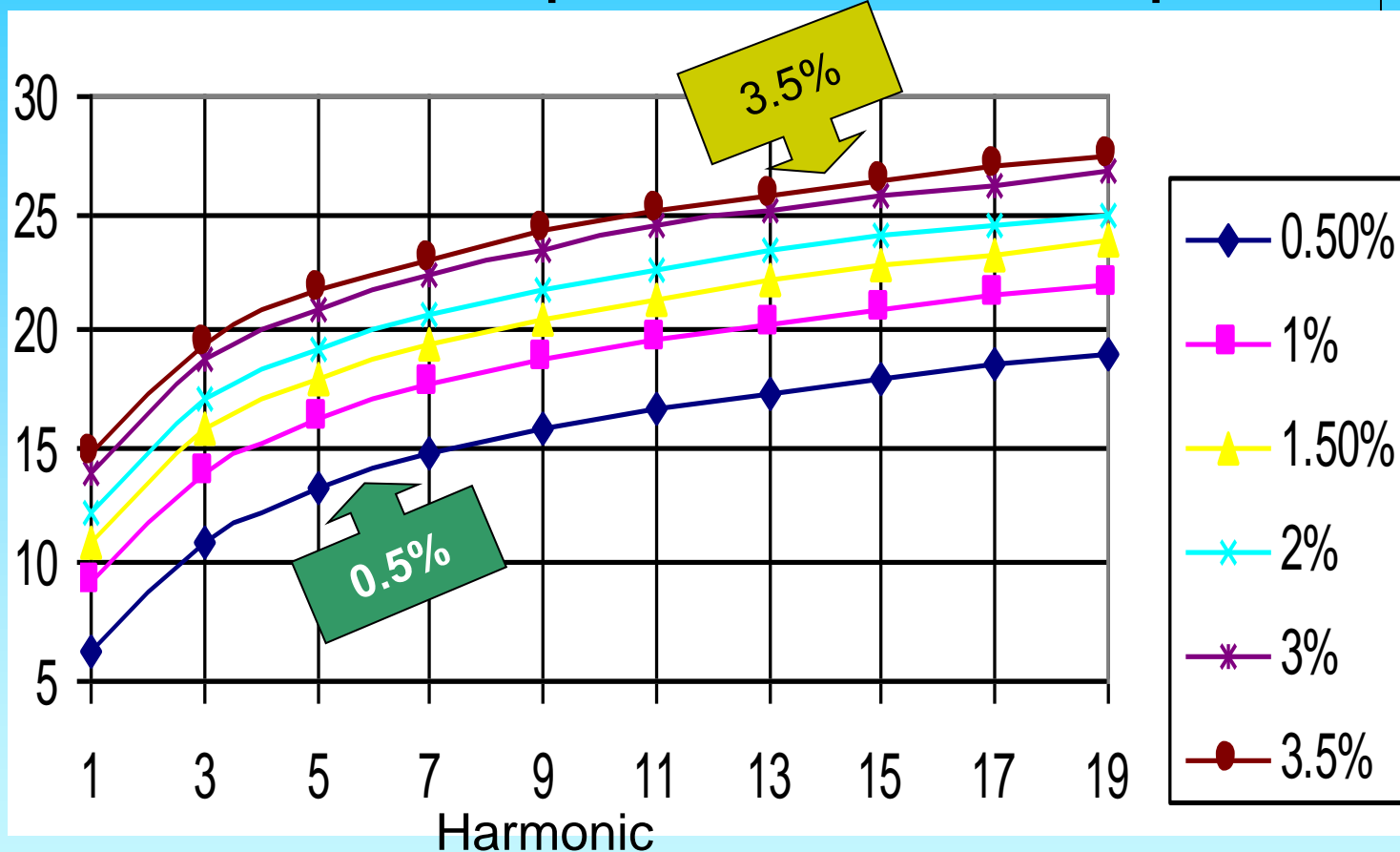
$$\text{EMI reduction} = 10x \log_{10} (0.02x5x50E6/120E3) = 16.1 \text{ dB.}$$

# Pick Your Spread Percentage

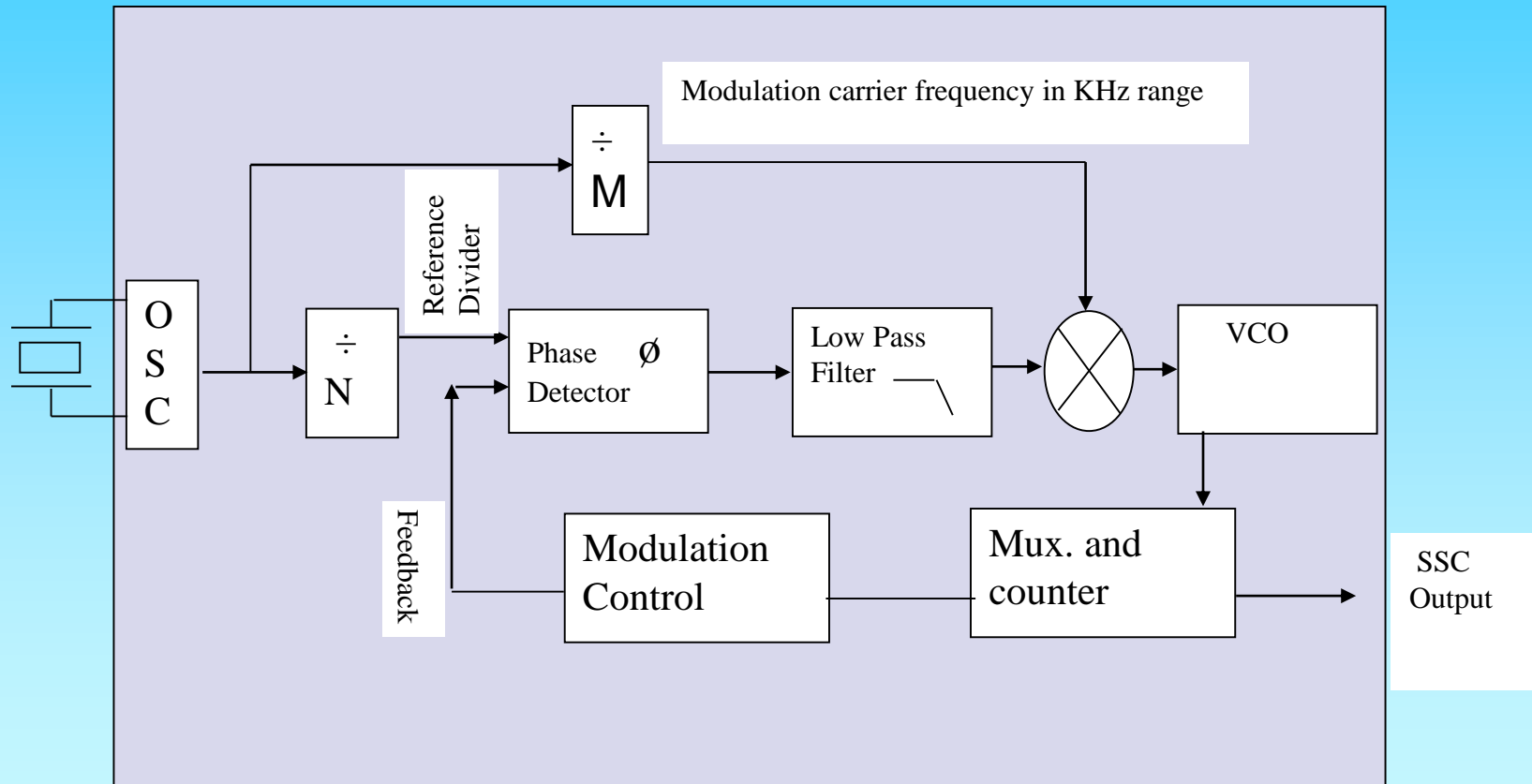
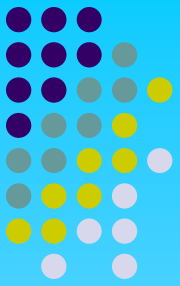


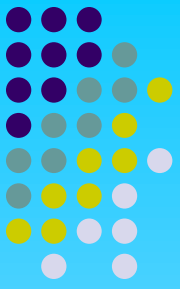
Example: 100 MHz at various spread %

EMI Reduction (dB). Theoretical.



# Spread Spectrum Clock Block Diagram





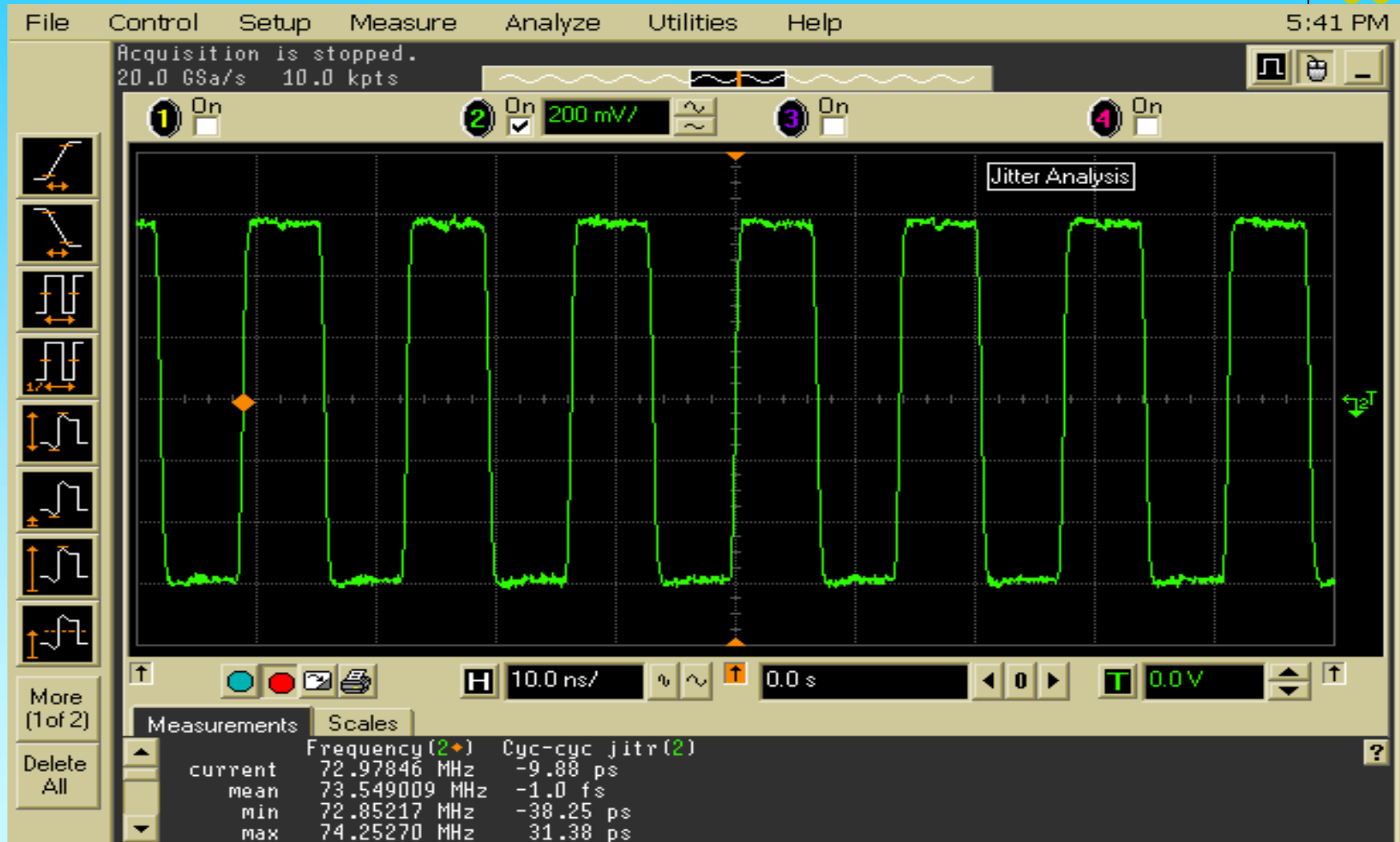
# Negligible Impact on Jitter from SST: Low cycle-to-cycle Jitter

Continue the example of center spread  $\pm 0.5\%$  (total 1%) from slide No. 11

- $f_{\text{nom.}} = 100 \text{ MHz} = 0.01 \mu \text{ sec.} = 10 \text{ n sec.}$
- $f_m = 34.688 \text{ KHz} = 28.82 \mu \text{ sec.}$
- Cycle Ratio  
= Clock / Modulation  
= 2882 clock cycles / 1 modulation cycle
- 1% total change of 100 MHz = 100 ps
- 100 ps / 2882 cycles = 0.034 ps per modulation cycle
- Due to background modulation, only cycle-to-cycle period jitter is specified.

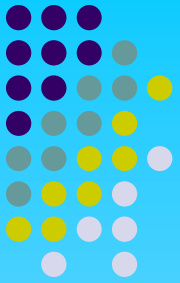
**Cycle-to cycle Jitter  
contributed from SST  
modulation is < 0.05%**

# 3HM57-25.000P Jitter

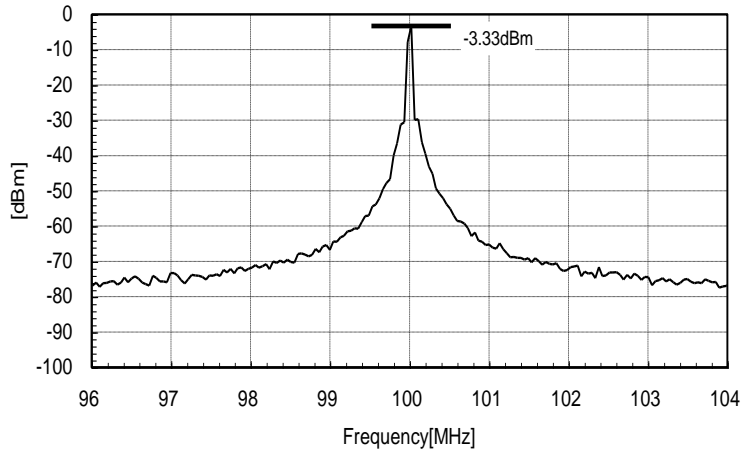


# 3HM57-B-100.000R at C0.25, C0.5 and C1.5 Spectrum Analyzer Waveform Data

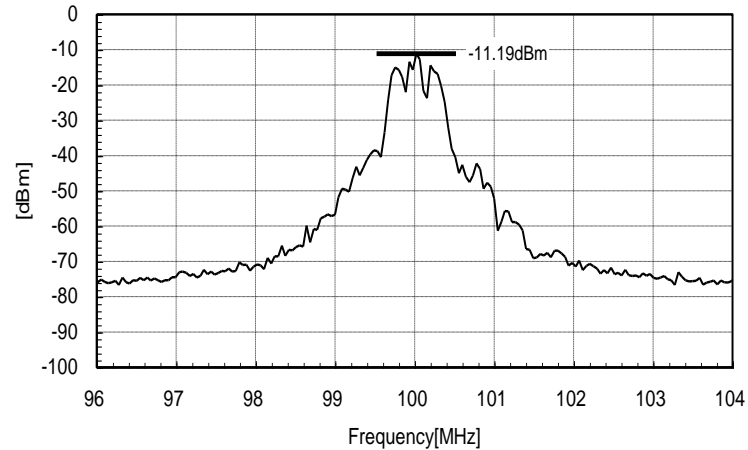
VDD=3.3V, Ta=Room Temp.  
Spectrum Analyzer : Tektronix 3026  
Probe : Tektronix P6245



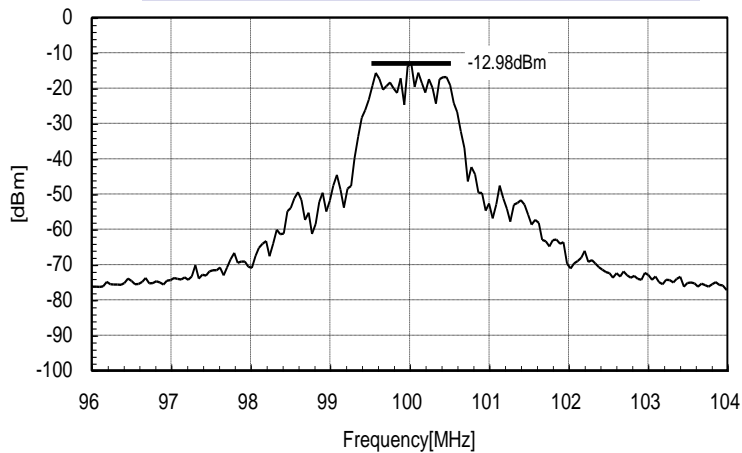
**SSC=OFF; -3.33 dBm**



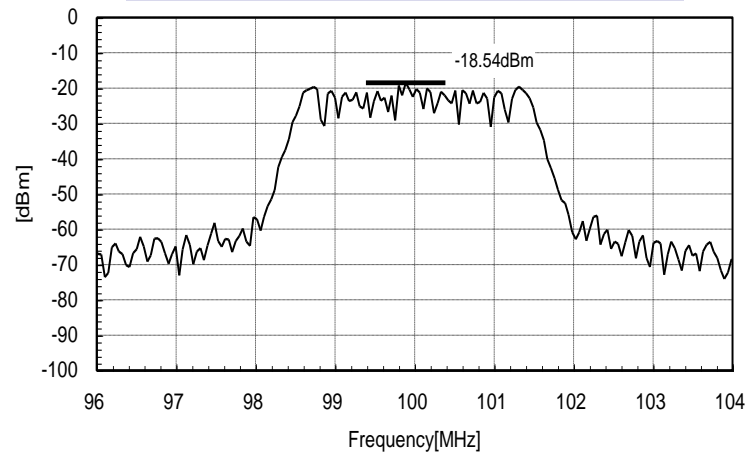
**SSC= $\pm 0.25\%$ ; -11.19 dBm**



**SSC= $\pm 0.5\%$ ; -12.98 dBm**

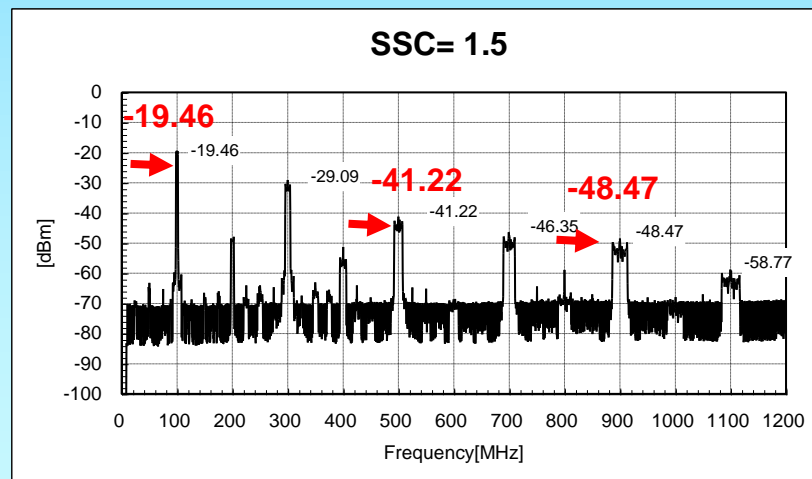
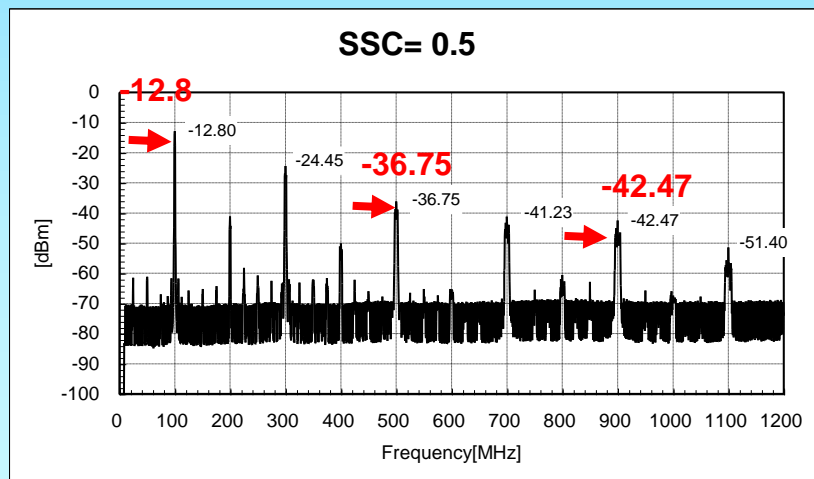
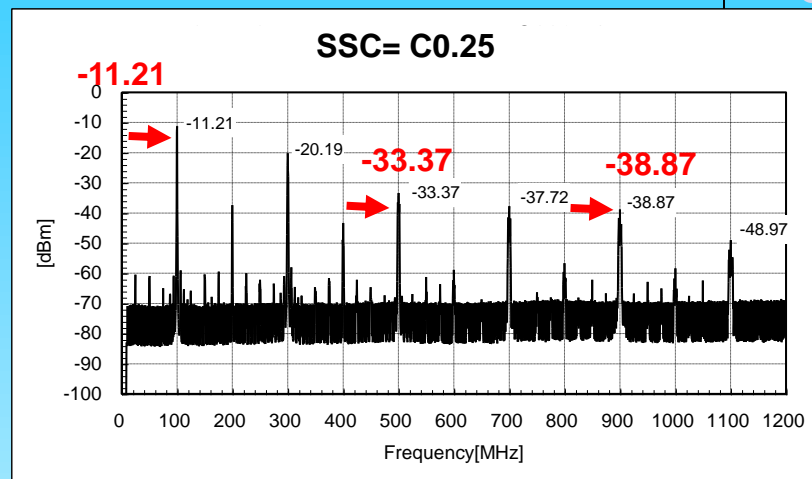
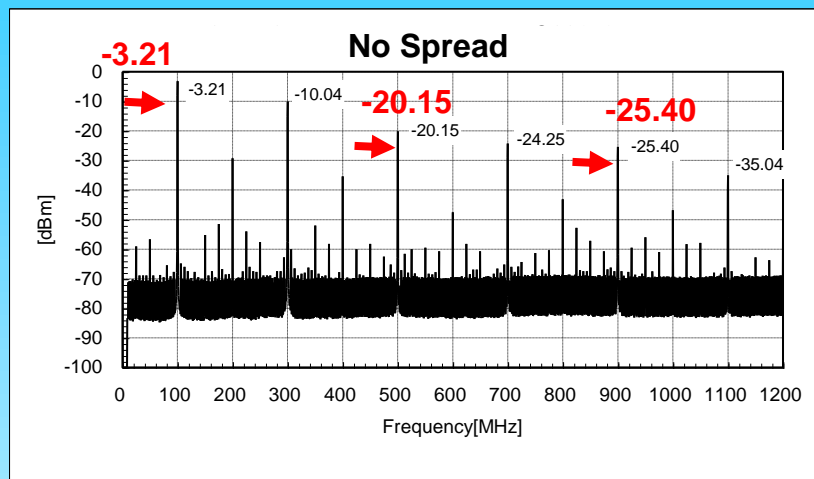


**SSC= $\pm 1.5\%$ ; -18.54 dBm**



# Spectra Comparison: 3HM57-B-100.000R at no spread, C0.25, C0.5 and C1.5

VDD=3.3V, Ta=Room Temp.  
Spectrum Analyzer : Tektronix 3026  
Probe : Tektronix P6245



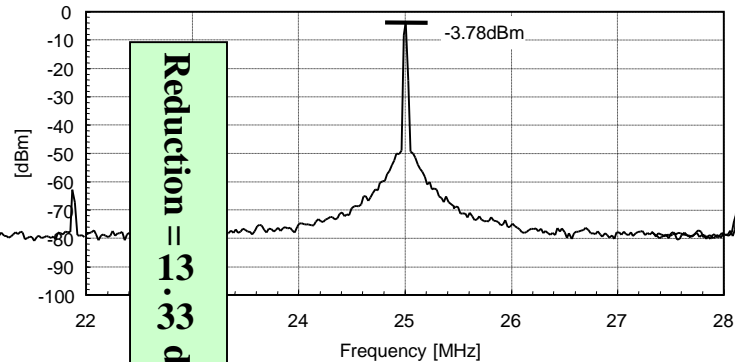


# 3HM57-100.0R at SSC=off, C1.5 and D3 (total 3%) C1.5 $\approx$ D3

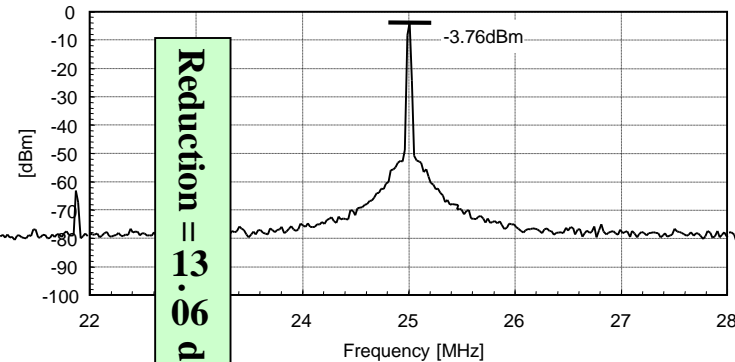
VDD=3.3V, fin=25MHz, Ta=Room Temp.  
Spectrum Analyzer : Tektronix 3026  
Probe : Tektronix P6245



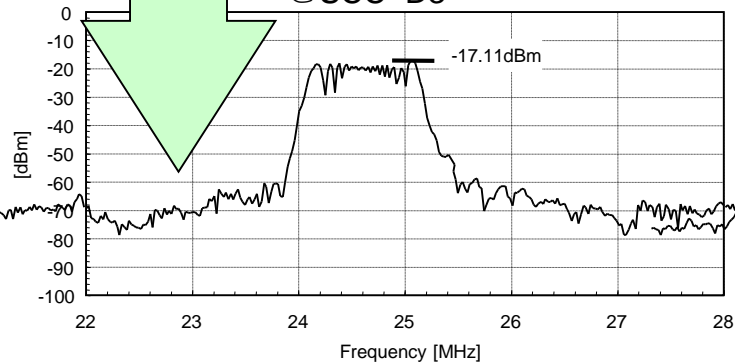
Spectrum Analyzer Waveform @SCC=OFF



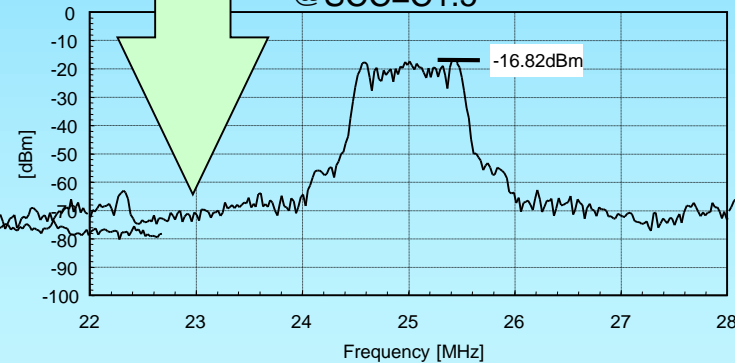
Spectrum Analyzer Waveform @SCC=OFF



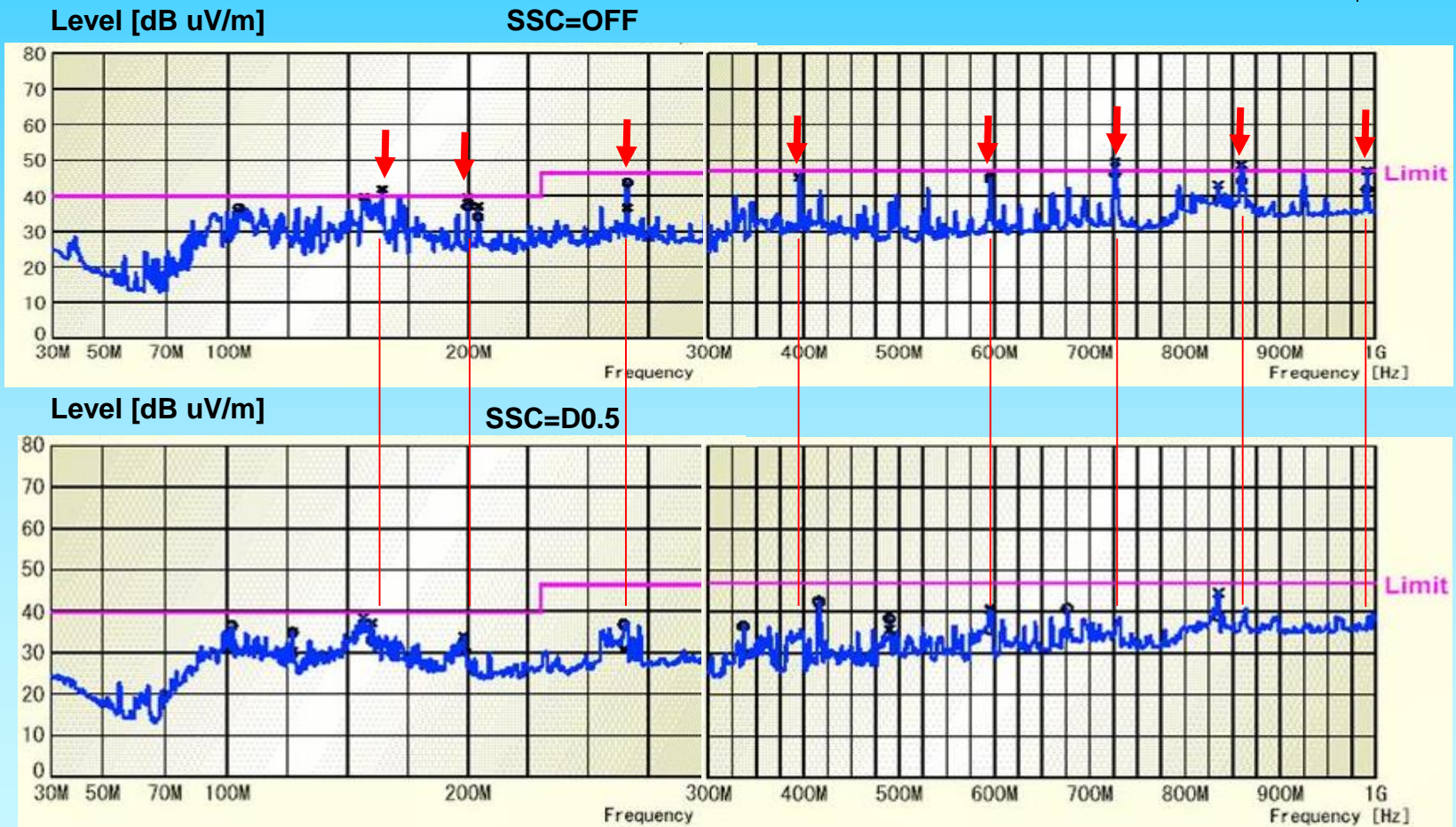
Spectrum Analyzer Waveform  
@SCC=D3



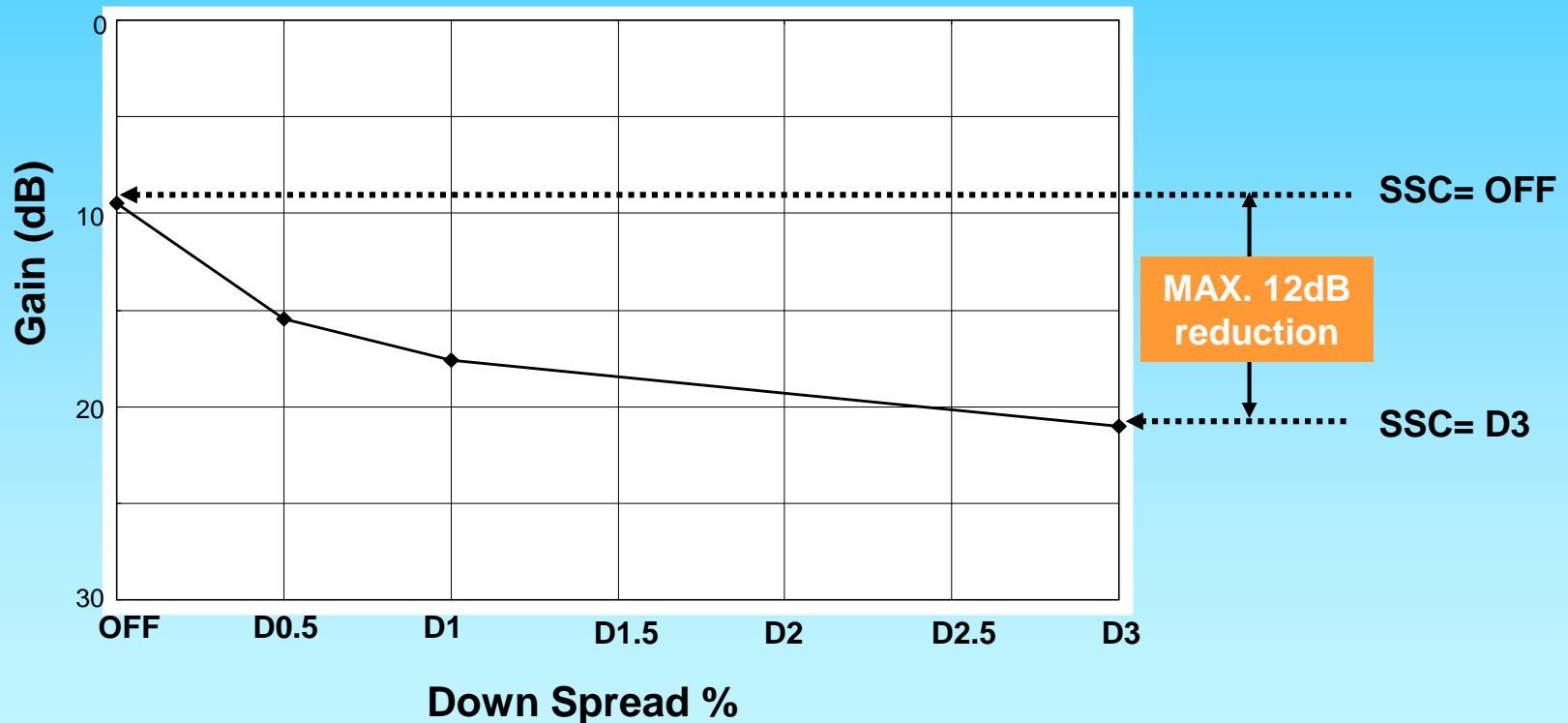
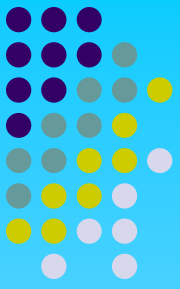
Spectrum Analyzer Waveform  
@SCC=C1.5



# Frequency Spectrum comparison – 3HM57-33.000-D0.5



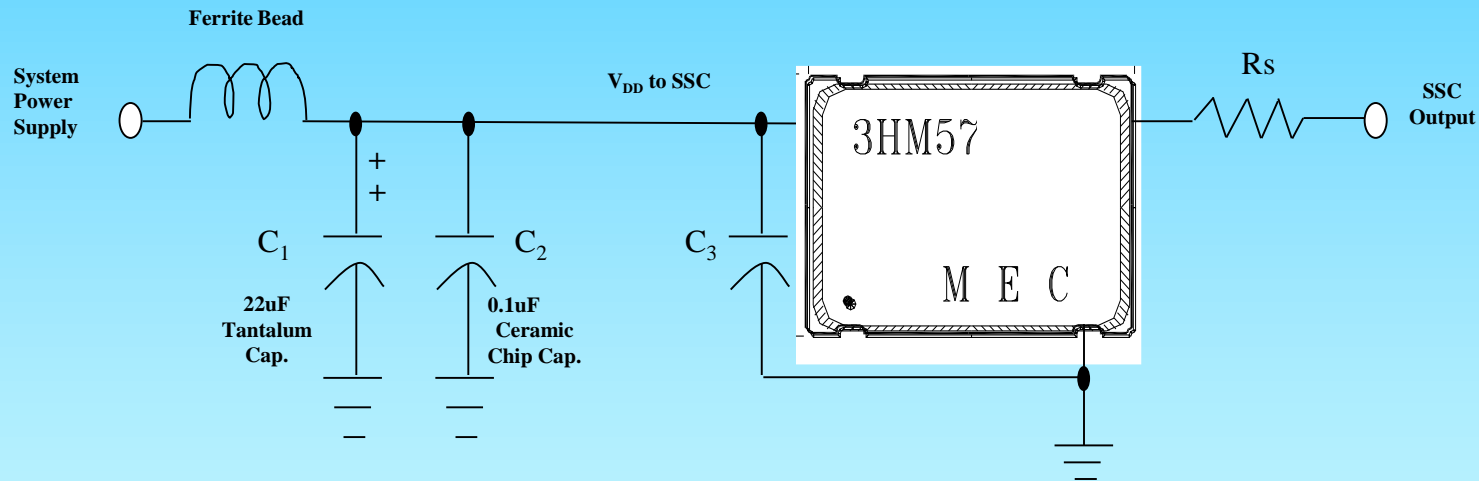
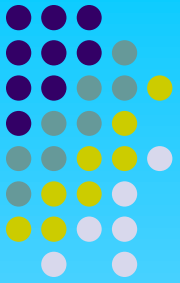
# 3HM57-48.000R at Various Down Spread %



- Ta=Room Temp
- Spectrum Analyzer : Tektronix 3026
- Probe : IWATSU SS-0012
- Data generator : Tektronix DG2030

# Power Supply to the SSC

- ▶ Low Pass  $\Pi$  (pi) Filter
- ▶ Series Termination Resistor

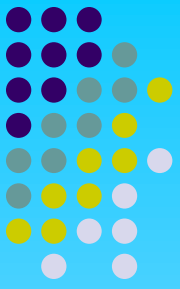




# Concerns of Using SSC

- Are down-stream PLLs able to track the dynamic frequency change from SSC?
- Is over-clocking a problem?
- What is right spread percentage for my application?
- Will the modulation carrier frequency resonates with other system clocks?
- When using center spread, make sure not to upset the system max. allowed speed

# Traditional Ways to Deal with EMI / EMC Problems

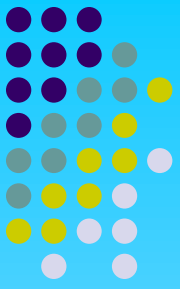


- **Metal Shielding, Gaskets** **\$4.0**
  - **EMI Filtering (Ferrite beads, ferrite arrays, ferrite core, L-C combined chips, Common Mode Chokes and Toroids)** **\$3.0**
  - **Multi-layer PCB** **\$3.0**
  - **Trial-and-error engineering time** **\$80/hr**
  - **Repeated EMI Testing time and fees** **\$1,000+**
  - **Lost time-to-market** **\$ ∞**
- 

**Main source of EMI: Conventional Clocks**

**Solution from Mercury: Spread Spectrum Clocks <\$1.0**

# Benefits of using Mercury Spread Spectrum Clocks - 1



- 7+ dB EMI reduction. 20+ dB on higher order harmonics.
- Reduce EMI at its source – The clock
- EMI reduction applies to the fundamental frequency and all harmonics.
- Drop-in Replacement for your existing clocks  
(Packages are available from 5x3.2, 5x7 to full size 4 pin DIP)

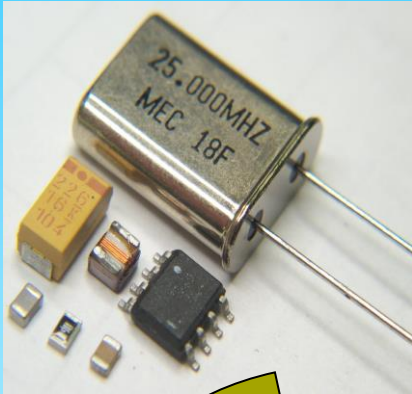
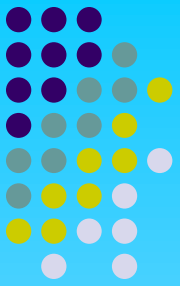
# Benefits of using Mercury Spread Spectrum Clocks - 2



- Compact, miniature, reliable, space-saving solution
- Whole package is grounded
- Reduced board level parasitics
- Controlled loop length and matched impedance
- Integrated load capacitance to improve oscillation start-up
- Integrated Loop filter built-in
- Integrated power supply filtering (an option)
- EMI suppression for all harmonics
- Deal with the EMI problem during design stage
- Benefit every harmonic. The higher the harmonics, the more EMI reduction.
- Faster time-to-market



# Spread Spectrum Clock Oscillators

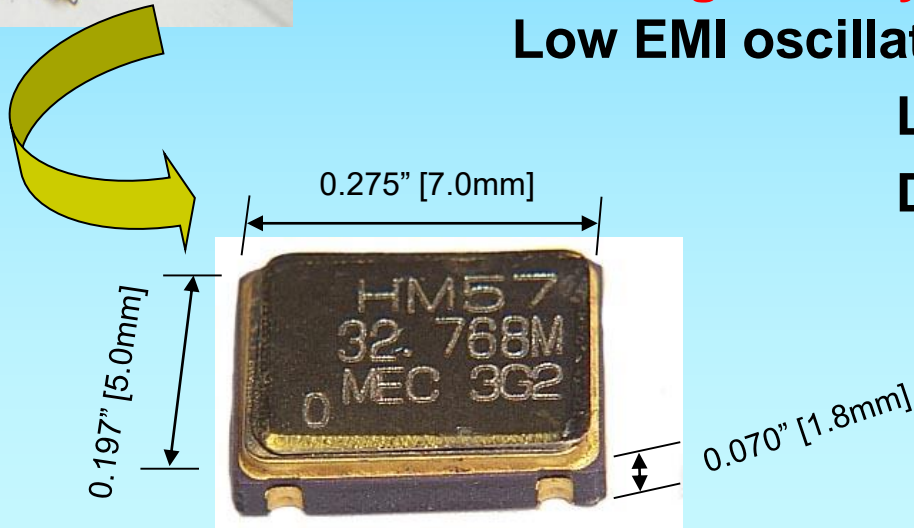


► **Discrete Type:** Spread Spectrum IC + external crystal + loop filter + power filtering + impedance matching

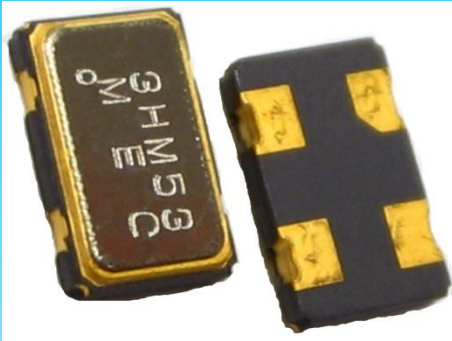
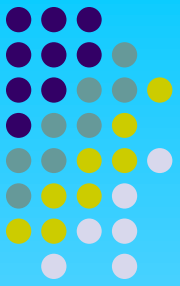
► **Integrated Type:** Mercury HM series Low EMI oscillators

Low cost

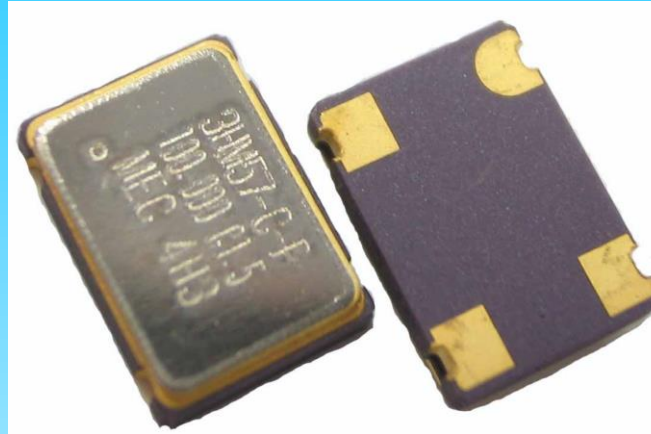
Design for Compliance



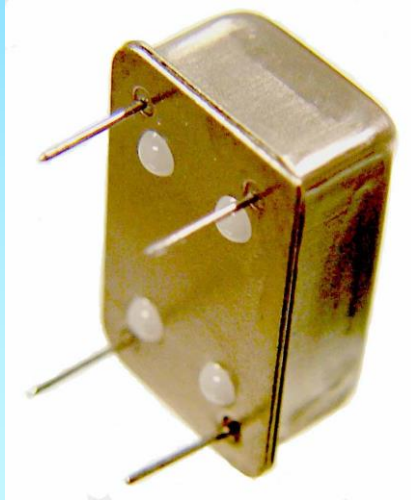
# HM Series Packages



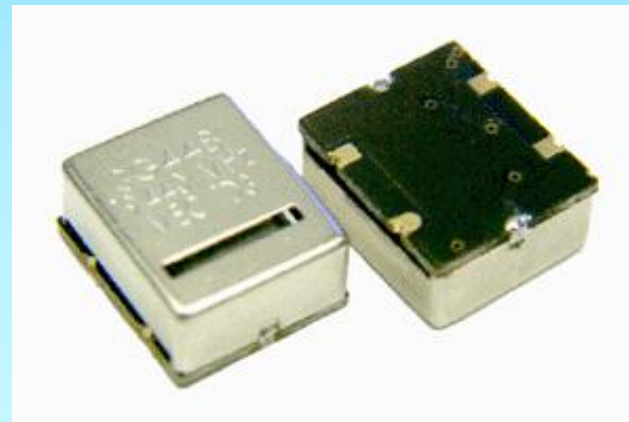
HM53: 5x3.2x1.2 mm



HM57: 5x7x1.8 mm

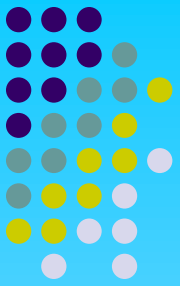


HM14: Full size 4 pin DIP



HM44: 9.6x11.4x4.7 mm

# Application 1: Oak OTI-4110 (Programmable System-on-a-Chip)



- Product: HP L1500 color laser-Jet printer
- To pass FCC class B Regulations.  
Clock Frequency: 48.000 MHz. USB 2.0 PHY
- Mercury Solution: 3HM57-BT-48.000R-C0.5  
Group R, Center Spread 0.5%, carrier 16.650 KHz  
Instantaneous Freq. min.:  
47.760 MHz (-0.5%, -5,000 ppm)  
Instantaneous Freq. max.:  
48.240 MHz (+0.5%, +5000 ppm)

# Application 2:

## Intel IXP420 Network Processor

## Intel IXC1100 Control Plane Processor



- Internal system clocks and external interface clocks: All referenced to an external reference clock through PLL
- Intel spec.: To pass FCC class B Regulations.  
Clock Frequency: 33.33 MHz  $\pm$  50 ppm.  
Deviation: -2% min.; 0% max.  
Modulation Frequency: 50 KHz max.  
No over clocking
- Mercury Solution: 3HM57-BT-33.330R-D1  
Group R, Down Spread 1%, carrier 23.123 KHz  
Instantaneous Freq. min.: 32.996700 MHz (-1%, -10,000 ppm)  
Instantaneous Freq. max.: 33.330000 MHz (0%, 0 ppm)

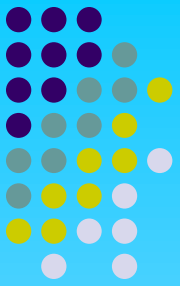


## Application 3:

# Sigma Designs EM8620 Media Processor

- Products: LG's LCD-TV; D-Link's Networked Media Player; Pioneer's 50" plasma display; Buffalo's LinkTheater DVD media players; IO Data's Avel Link players; IPTV set top boxes
- To pass FCC class B Regulations.  
Clock Frequency: 27.000 MHz.  
Carrier: 31.5 KHz max.
- Mercury Solution: 3HM57-BT-27.000R-C0.5  
Group R, Center Spread 1.5%, carrier 18.731 KHz  
Instantaneous Freq. min.:  
26.865 MHz (-0.5%, -5,000 ppm)  
Instantaneous Freq. max.:  
27.135 MHz (+0.5%, +5000 ppm)

# Successful Applications of Mercury Spread Spectrum Clocks



- Medical
- Printers (ink jet, laser beam)
- LCD Flat Panel Displays
- Digital Cameras
- Surveillance Cameras
- Networks
- Wireless LANs, WANs
- Automotive
- Copy Machines
- CPUs that takes SSC
- PDAs
- Scanners
- CD-ROM, VCD, DVD
- GPS Car Navigators
- Cellular phones with built-in color LCD and digital camera